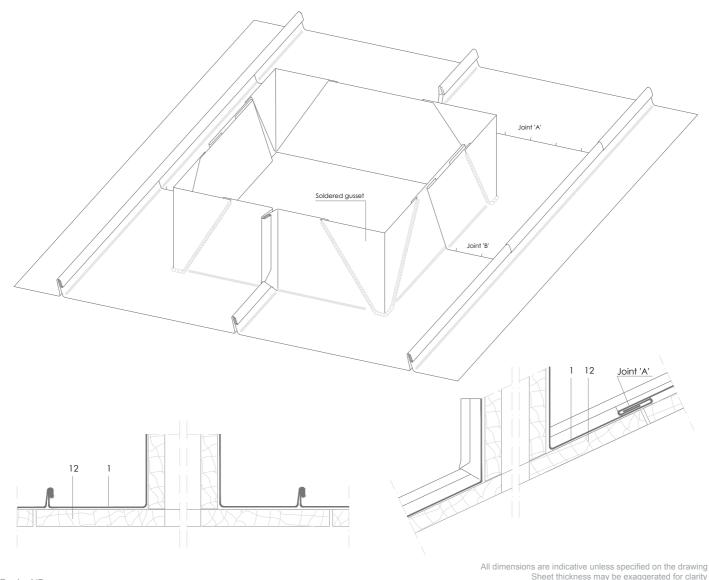


## Traditional systems - Double lock standing seam.

#### DLSS 11.2.01a Soldered chimney, roofing upstands, lapped back gutter.



## Scale 1/5

#### Notes:

- Joint 'A': Pitch > 25° single lock cross welt (see DLSS 2.2.01)
  25° ≥ pitch >10° Lap lock joint (see DLSS 2.2.02)
  10° ≥ pitch double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- Laplock joint 'B': see DLSS 2.2.01.
- For chimneys wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the chimney.
- See DLSS 11.2.01b for the chimney cladding.
- See DLSS 11.2.02a for roofing sheet upstands with a soldered back gutter.
- Use elZinc® fluxes and strippers when preparing the material for soldering.
- The substrate is not shown in the general schematic for clarify.

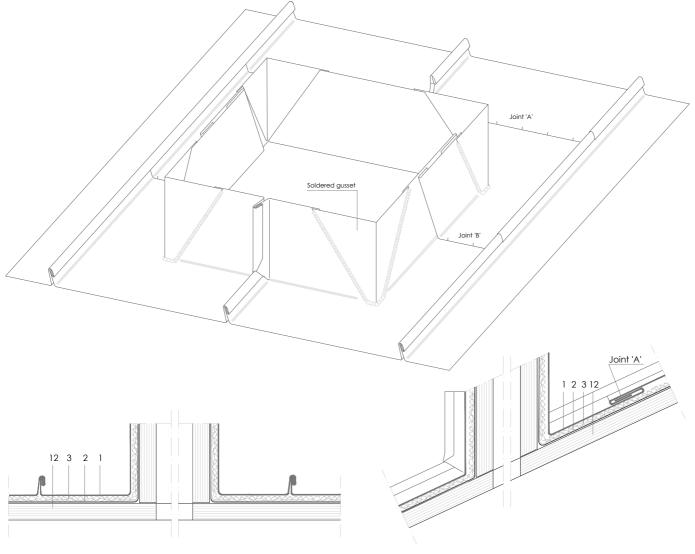
- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Substrate





Traditionial systems - doble lock standing seam.

#### DLSS 11.2.01a Soldered chimney, roofing upstands, lapped back gutter.



All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

## Scale 1/5

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