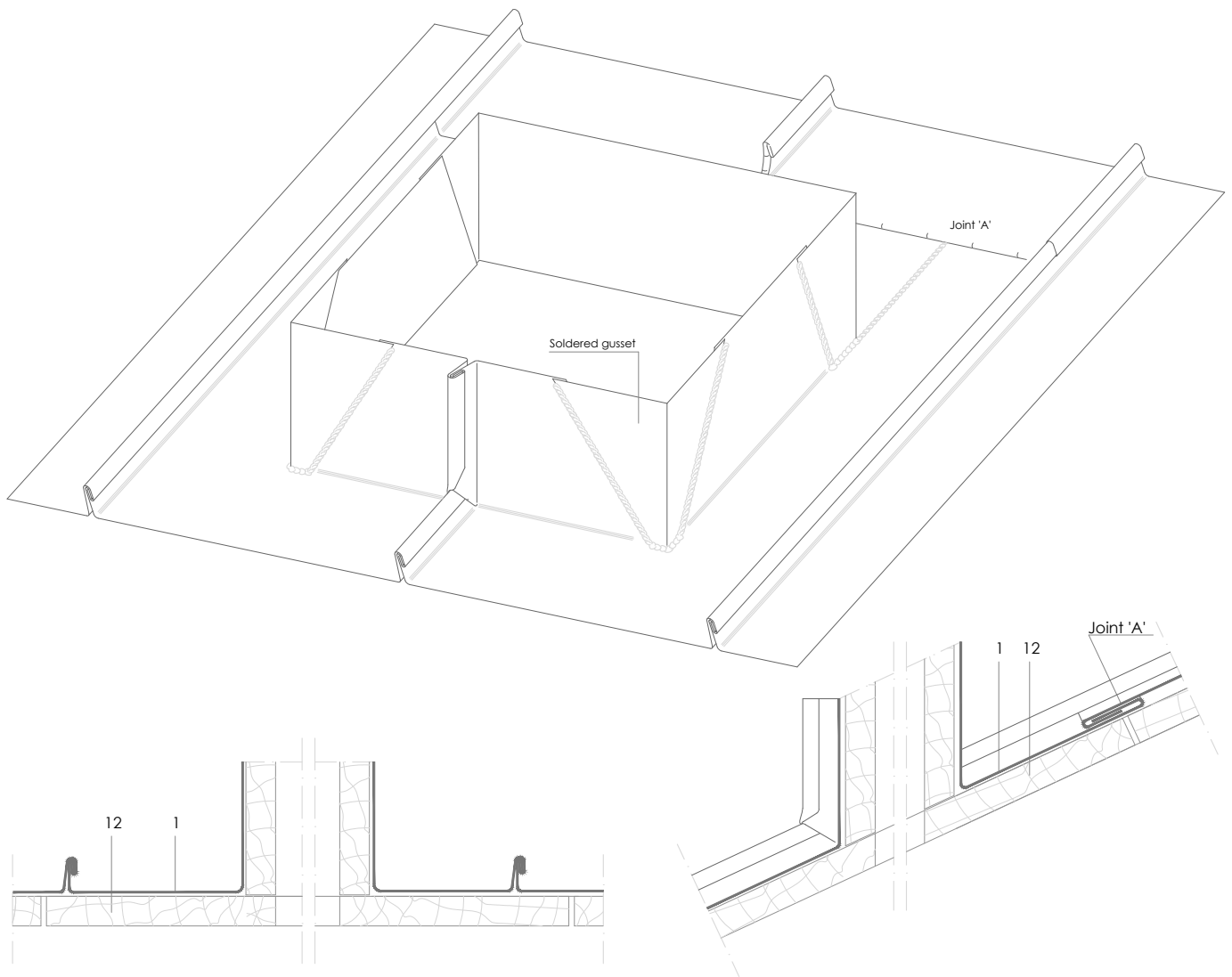


DLSS 11.2.02a Soldered chimney, roofing upstands, soldered back gutter.



All dimensions are indicative unless specified on the drawing  
Sheet thickness may be exaggerated for clarity

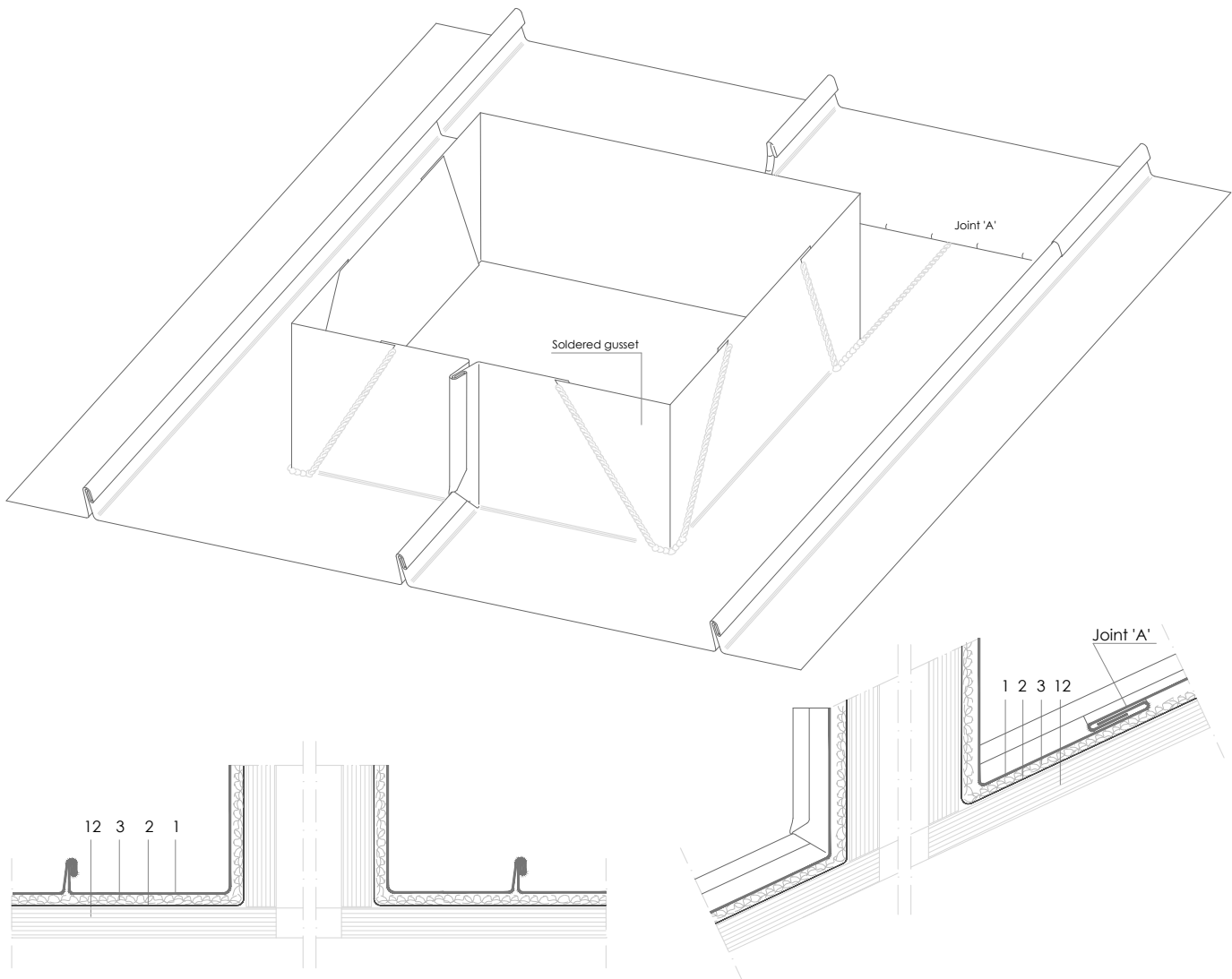
Scale 1/5

Notes:

- Joint 'A': Pitch > 25° - single lock cross welt (see DLSS 2.2.01)  
25° ≥ pitch > 10° - Lap lock joint (see DLSS 2.2.02)  
10° ≥ pitch - double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- For chimneys wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the chimney.
- See DLSS 11.2.02b for the chimney cladding.
- See DLSS 11.2.01a a lapped backgutter of the roofing upstands.
- Use elZinc® fluxes and strippers when preparing the material for soldering.
- The substrate is not shown in the general schematic for clarity.

1. elZinc® cladding
2. Membrane
3. Structural underlay
4. Folded galvanised steel profiles
5. elZinc® perforated sheet
6. elZinc® retention profile
7. Insulation
8. elZinc® hung gutter
9. Gutter clip
10. Gutter bracket
11. elZinc® clip
12. Substrate

DLSS 11.2.02a Soldered chimney, roofing upstands, soldered back gutter.



All dimensions are indicative unless specified on the drawing  
Sheet thickness may be exaggerated for clarity

Scale 1/5

Notes:

- Joint 'A': Pitch > 25° - single lock cross welt (see DLSS 2.2.01)  
25° ≥ pitch > 10° - Lap lock joint (see DLSS 2.2.02)  
10° ≥ pitch - double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- For chimneys wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the chimney.
- See DLSS 11.2.02b for the chimney cladding.
- See DLSS 11.2.01a a lapped backgutter of the roofing upstands.
- Use elZinc® fluxes and strippers when preparing the material for soldering.
- The substrate is not shown in the general schematic for clarify.

1. elZinc® cladding
2. Membrane
3. Structural underlay
4. Folded galvanised steel profiles
5. elZinc® perforated sheet
6. elZinc® retention profile
7. Insulation
8. elZinc® hung gutter
9. Gutter clip
10. Gutter bracket
11. elZinc® clip
12. Substrate