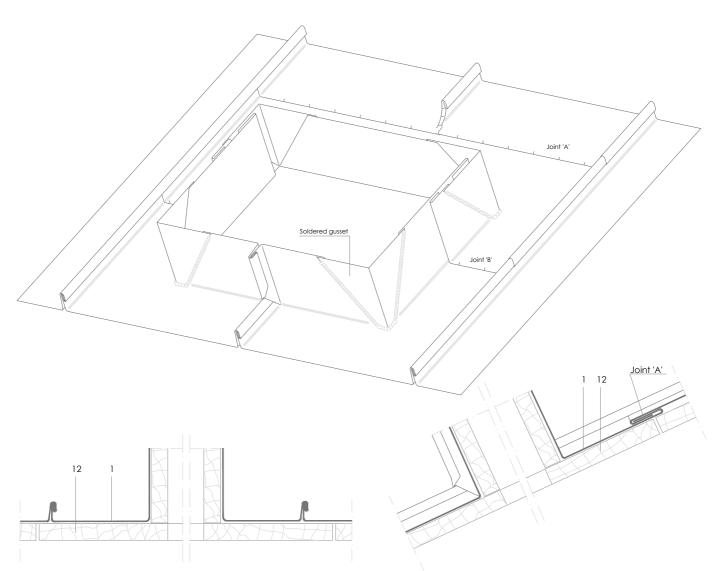


Traditional systems - Double lock standing seam.

DLSS 12.3.01 Skylight, roofing upstands, lapped back gutter.



Scale 1/5

Notes:

- Joint 'A': Pitch > 25° single lock cross welt (see DLSS 2.2.01) ٠
 - $25^{\circ} \ge$ pitch >10° Lap lock joint (see DLSS 2.2.02)
 - $10^{\circ} \ge$ pitch double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- Laplock joint 'B': see DLSS 2.2.01.
- For skylights wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the chimney.
- See DLSS 12.2.01 for a detail to the skylight frame.
- See DLSS 12.3.02 for roofing sheet upstands with a soldered back gutter.
- Use elZinc® fluxes and strippers when preparing the material for soldering.
- The substrate is not shown in the general schematic for clarify.

Sistema de Gestión de Calidad Certificado nº 12 100 42 851 TMS

The information contained in this document-drawing- has a purely informative function and been elaborated with the intention of assisting building professionals in regard to the installation of eZno80 cladding systems. It is the responsabil the architet, building contractor and installer in any case to ensure the validly of the specific details employed on each project. Asla-eIZno8 rejects any responsibility due to direct or indirect damage that may arise from the use of the information contained in this document All rights reserved with regard to this docur Non authorised use



All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

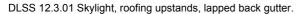
- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Substrate

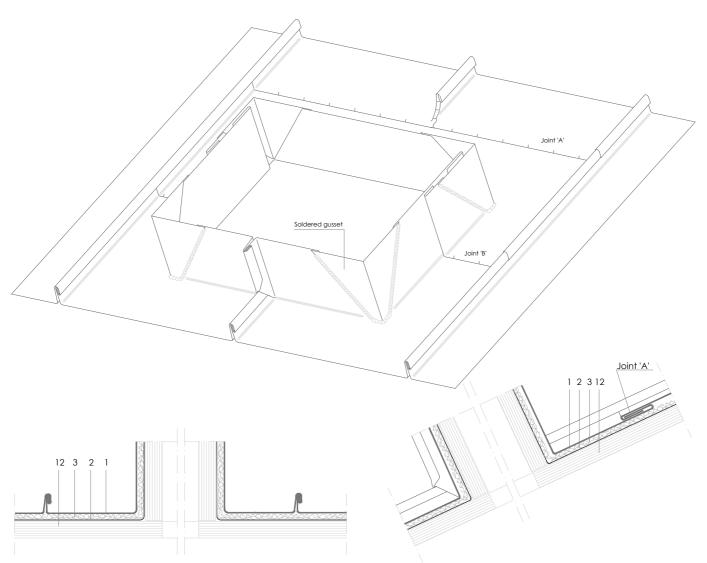
elZinc® Tel. +34 985 676 000 Fax. +34 985 692 000 www.elzinc.es

Asturiana de Laminados S.A. Pol. Ind. de Villallana, Parcela 1 33695 Pola de Lena, Asturias, Spain elzinc@aslazinc.com



Traditional systems - Double lock standing seam.





Scale 1/5

Notes:

- Joint 'A': Pitch > 25° single lock cross welt (see DLSS 2.2.01) ٠
 - $25^{\circ} \ge$ pitch >10° Lap lock joint (see DLSS 2.2.02)
 - $10^{\circ} \ge$ pitch double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- Laplock joint 'B': see DLSS 2.2.01.
- For skylights wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the chimney.
- See DLSS 12.2.01 for a detail to the skylight frame.
- See DLSS 12.3.02 for roofing sheet upstands with a soldered back gutter.
- Use elZinc® fluxes and strippers when preparing the material for soldering.
- The substrate is not shown in the general schematic for clarify.

Sistema de Gestión de Calidad Certificado nº 12 100 42 851 TMS





All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Substrate

elZinc® Tel. +34 985 676 000 Fax. +34 985 692 000 www.elzinc.es

Asturiana de Laminados S.A. Pol. Ind. de Villallana, Parcela 1 33695 Pola de Lena, Asturias, Spain elzinc@aslazinc.com