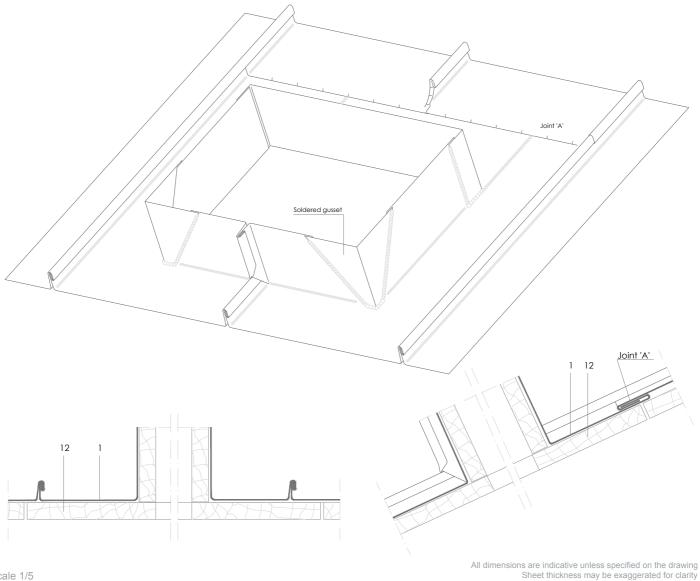


Traditional systems - Double lock standing seam.

DLSS 12.3.02 Skylight, roofing upstands, soldered back gutter.



Scale 1/5

Notes:

- Joint 'A': Pitch > 25° single lock cross welt (see DLSS 2.2.01) 25° ≥ pitch >10° - Lap lock joint (see DLSS 2.2.02)
 - 10° ≥ pitch double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- For skylights wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the chimney.
- See DLSS 12.2.01 for a detail to the skylight frame.
- See DLSS 12.3.01 for roofing sheet upstands with a lapped back gutter.
- Use elZinc® fluxes and strippers when preparing the material for soldering.
- The substrate is not shown in the general schematic for clarify.

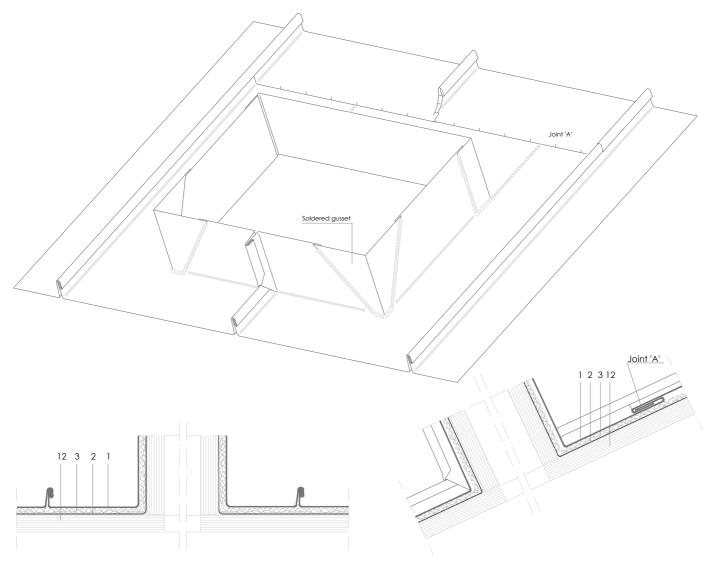
- 1. elZinc® cladding
- 2. Membrane
- Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- elZinc® clip
- 12. Substrate





Traditional systems - Double lock standing seam.

DLSS 12.3.02 Skylight, roofing upstands, soldered back gutter.



Scale 1/5

All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

Notes:

- Joint 'A': Pitch > 25° single lock cross welt (see DLSS 2.2.01)
 - 25° ≥ pitch >10° Lap lock joint (see DLSS 2.2.02)
 - $10^{\circ} \ge$ pitch double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- For skylights wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the chimney.
- See DLSS 12.2.01 for a detail to the skylight frame.
- See DLSS 12.3.01 for roofing sheet upstands with a lapped back gutter.
- Use elZinc® fluxes and strippers when preparing the material for soldering.
- The substrate is not shown in the general schematic for clarify.

- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Substrate

