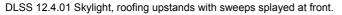
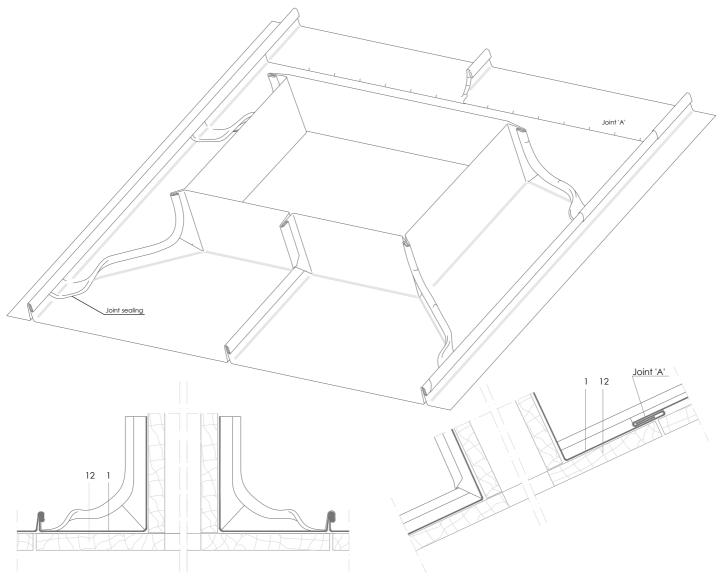


Traditional systems - Double lock standing seam.







Scale 1/5

Notes:

- The advanced technique eliminates soldered joints around a skylight.
- It requires a high degree of craftmanship to execute correctly. The turned down areas of the standing seams are sealed with a closed cell foam strip for example.
 - Joint 'A': Pitch > 25° single lock cross welt (see DLSS 2.2.01)
 - $25^{\circ} \ge$ pitch >10° Lap lock joint (see DLSS 2.2.02)
 - $10^{\circ} \ge$ pitch double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- For skylights wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the skylight.
- See DLSS 12.2.01 for a detail to the skylight frame.
- The substrate is not shown in the general schematic for clarify.

Sistema de Gestión de Calidad Certificado nº 12 100 42 851 TMS



All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Substrate

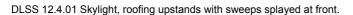
elZinc® Tel. +34 985 676 000 Fax. +34 985 692 000 www.elzinc.es

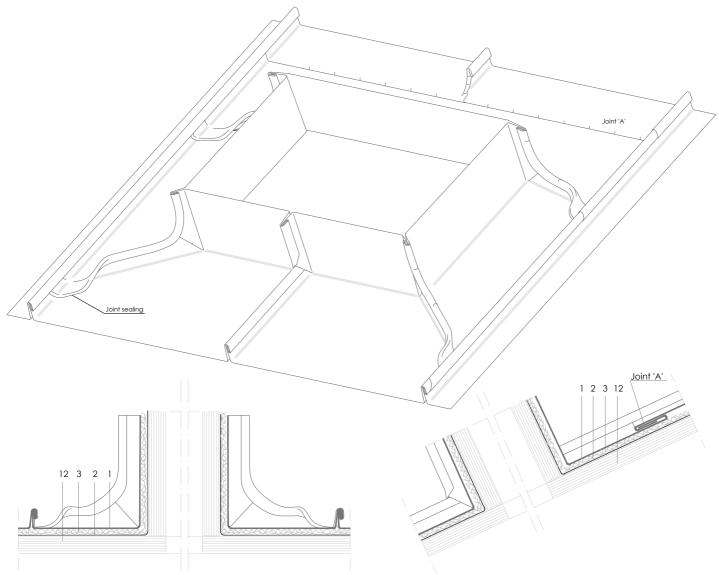
Asturiana de Laminados S.A. Pol. Ind. de Villallana, Parcela 1 33695 Pola de Lena, Asturias, Spain elzinc@aslazinc.com

The information contained in this document-drawing- has a purely informative function and been elaborated with the intention of assisting building professionals in regard to the installation of eZino8 cladding systems. It is the responsability of the architet, building contractor and installer in any case to ensure the validity of the specific details employed on each project. Asla-elZino8 rejects any responsibility due to direct or indirect damage that may arise from the use of the information contained in this document. Non authorised use will be prosecuted All rights reserved with regard to this document.



Traditional systems - Double lock standing seam.





Scale 1/5

Notes:

- The advanced technique eliminates soldered joints around a skylight.
- It requires a high degree of craftmanship to execute correctly. The turned down areas of the standing seams are sealed with a closed cell foam strip for example.
 - Joint 'A': Pitch > 25° single lock cross welt (see DLSS 2.2.01)
 - $25^{\circ} \ge \text{pitch} > 10^{\circ} \text{Lap lock joint (see DLSS 2.2.02)}$
 - $10^{\circ} \ge$ pitch double lock standing seam turned down at tray edges and welted up into longitudinal standing seams, sealed.
- For skylights wider than two bays it is recommended to incorporate a cricket in the back gutter to channel rainwater around the skylight.
- See DLSS 12.2.01 for a detail to the skylight frame.
- The substrate is not shown in the general schematic for clarify.

Non author

Sistema de Gestión de Calidad Certificado nº 12 100 42 851 TMS

The information contained in this document-drawing- has a purely informative function and been elaborated with the intention of assisting building portdessionals in regard to the installation of eIZno8 cladding systems. It is the responsability of the architect, building contractor and installer in any case to ensure the validity of the specific details employed on each project. Asla-eIZino8 rejects any responsibility due to direct or indirect damage that may arise from the use of the information contained in this document

All rights reserved with regard to this docu



All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Substrate

elZinc® Tel. +34 985 676 000 Fax. +34 985 692 000 www.elzinc.es Asturiana de Laminados S.A. Pol. Ind. de Villallana, Parcela 1 33695 Pola de Lena, Asturias, Spain elzinc@aslazinc.com