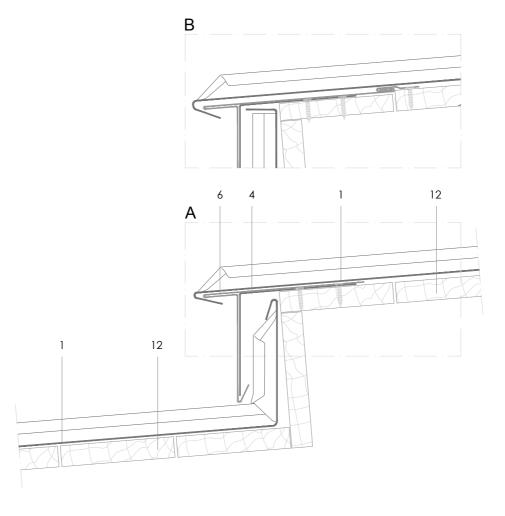


## Traditional systems - Double lock standing seam

### DLSS 2.4.01 Step (using pinched seam).



### Scale 1/4

#### Notes:

- Used as an expansion joint.
- Minimum recommended pitch: 3°.
- 'A' shows top of seam upstand closed for extra weatherability and is recommended for very exposed roofs.
- 'B' shows typical detail.
- 'A' and 'B' both show pinched seam upstand detail (DLSS 1.2.2.03a).
- Alternative upstand detail: Pinched seam with saddle capping (DLSS 1.2.2.03b).

- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Substrate



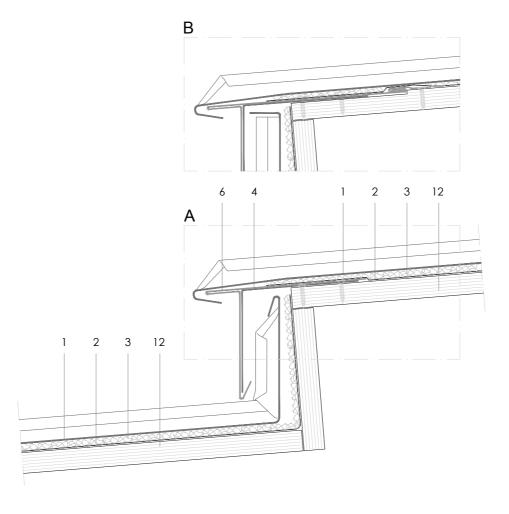
All dimensions are indicative unless specified on the drawing

Sheet thickness may be exaggerated for clarity



## Traditional systems - Double lock standing seam

### DLSS 2.4.01 Step (using pinched seam).



### Scale 1/4

# Notes:

- Used as an expansion joint.
- Minimum recommended pitch: 3°.
- 'A' shows top of seam upstand closed for extra weatherability and is recommended for very exposed roofs.
- 'B' shows typical detail.
- 'A' and 'B' both show pinched seam upstand detail (DLSS 1.2.2.03a).
- Alternative upstand detail: Pinched seam with saddle capping (DLSS 1.2.2.03b).

- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Substrate

www.elzinc.es



elZinc® Tel. +34 985 676 000 Fax. +34 985 692 000

All dimensions are indicative unless specified on the drawing

Sheet thickness may be exaggerated for clarity