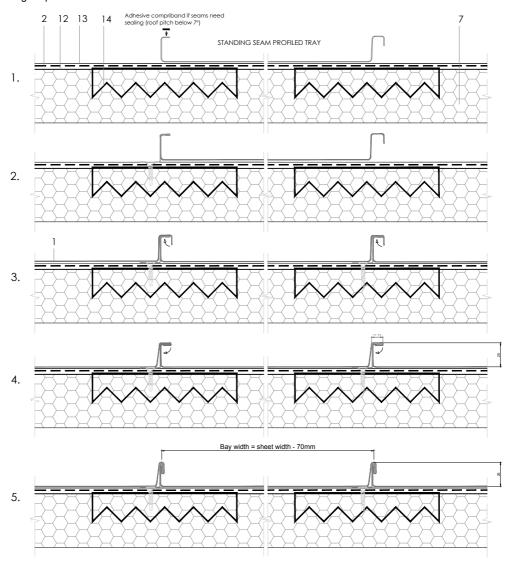


## Traditional systems - Double lock standing seam

## DLSS FG 1.1.02 Seaming sequence.



## Scale 1/4

All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

## Notes:

- Annular ring-shank nails can be used instead of screws to fix clips.
- Angle standing seam is used principally for façdes and steeply pitched roofs.
- Compriband sealing is generally advised below 3° of pitch.
- Stainless steel fixed clips are shown. Sliding clips are used together with fixed clips for tray lengths greater than 1.5m.
- 1. elZinc® cladding Protect+
- 2. Roofing membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Celular glass insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Hot applied bitumen
- 13. Separating membrane
- 14. Fixing plate in galvanised

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