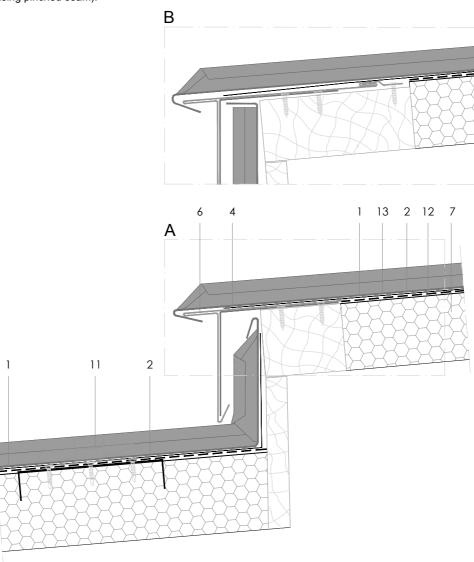


Traditional systems - Double lock standing seam

DLSS FG 2.4.01 Step (using pinched seam).



## Scale 1/4

## Notes:

- Used as an expansion joint.
- Minimum recommended pitch: 3°.
- 'A' shows top of seam upstand closed for extra weatherability and is recommended for very exposed roofs.
- 'B' shows typical detail.

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- 'A' and 'B' both show pinched seam upstand detail (DLSS 1.2.2.03a).
- Alternative upstand detail: Pinched seam with saddle capping (DLSS 1.2.2.03b).

Non authorised use will be

All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

- 1. elZinc® cladding Protect+
- 2. Roofing membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- elZinc® retention profile
  Celular glass insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Hot applied bitumen
- 13. Separating membrane
- 14. Fixing plate in galvanised

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