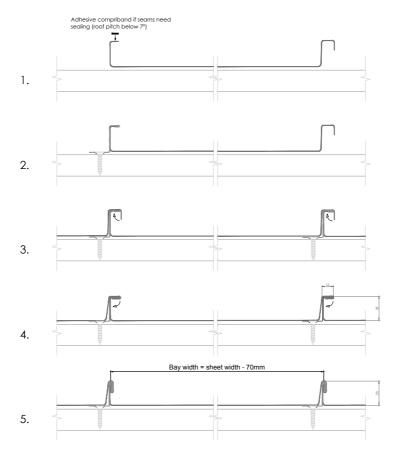


Traditional systems - Double lock standing seam

DLSS MD 1.1.02 Seaming sequence.



All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

Scale 1/4

Notes:

- Annular ring-shank nails can be used instead of screws to fix clips.
- Angle standing seam is used principally for façdes and steeply pitched roofs.
- Compriband sealing is generally advised below 3° of pitch.
- Stainless steel fixed clips are shown. Sliding clips are used together with fixed clips for tray lengths greater than 1.5m.
- 1. elZinc® cladding
- 2. Membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- 12. Trapezoidal steel deck

Sistema de Gestión de Calidad Certificado nº 12 100 42 851 TMS

The information contained in this document-drawing- has a purely informative function and been elaborated with the intention of assisting building professionals in regard to the installation of elZinc® cladding systems. It is the responsability of the architect, building contractor and installer in any case to ensure the validity of the specific details employed on each project. Asia-elZinc® rejects any responsibility due to direct or indirect damage that may arise from the use of the information contained in this document



elZinc® Tel. +34 985 676 000 Fax. +34 985 692 000 www.elzinc.es