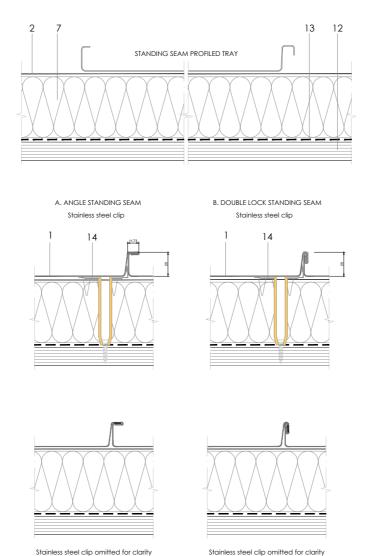


Traditional systems - Double lock standing seam



DLSS RI 1.1.01 Standing seam.

Stainless steel clip omitted for clarity

All dimensions are indicative unless specified on the drawing Sheet thickness may be exaggerated for clarity

Scale 1/4 Notes:

- Annular ring-shank nails can be used instead of screws to fix clips. .
- Angle standing seam is used principally for façades and steeply pitched roofs.
- Compriband sealing is generally advised below 3° of pitch.
- Stainless steel fixed clips are shown. Sliding clips are used together with fixed clips for tray lengths greater than 1.5m.
- 1. elZinc® cladding Protect+
- 2. Separating membrane
- 3. Structural underlay
- 4. Folded galvanised steel profiles
- 5. elZinc® perforated sheet
- 6. elZinc® retention profile
- 7. Rigid insulation
- 8. elZinc® hung gutter
- 9. Gutter clip
- 10. Gutter bracket
- 11. elZinc® clip
- Substrate (Ply or Metal Deck) 12.
- 13. High performance vapour barrier
- 14. Rigid insulation fixing clip

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